

ISF Coatings - the perfect finish since 1898

Wood > Flame Retardant

FLAMEPRO FP 2		
Clear Two Pack Class 1 / Class 0 Flame Retardant Lacquer		
<ul style="list-style-type: none"> ● British Standard 476 Part 7: 1997 Class 1 spread of flame ● Performs similar to an acid-cat system. Low odour formulation ● Good flow & film clarity. Easily re-coatable ● Hardwearing with good marr resistance 		
USES	Interior joinery & furniture.	
TOPCOAT	FLAMEPRO FP2 Clear Class1/0 10% Sheen FLAMEPRO FP2 Clear Class1/0 25% Sheen FLAMEPRO FP2 Clear Class1/0 35% Sheen FLAMEPRO FP2 Clear Class1/0 50% Sheen FLAMEPRO FP2 Clear Class1/0 90% Sheen <table border="1" style="float: right; margin-left: 20px;"> <tr> <td>FP2 Catalyst 9:1 mix ratio</td> </tr> </table>	FP2 Catalyst 9:1 mix ratio
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BASECOAT	FLAMEPRO FP2 Class1/0 Sanding Sealer <table border="1" style="float: right; margin-left: 20px;"> <tr> <td>FP2 Catalyst 9:1 mix ratio</td> </tr> </table>	FP2 Catalyst 9:1 mix ratio
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THINNERS	18805 FPT Thinners FLAMEPRO FPT Virgin Thinners FLAMEPRO FPT Anti Bloom Thinners	
CLEANER	ISF Spray Gun Cleaner	
EQUIPMENT	Conventional airless / airmix or HVLP spray equipment.	
APPLICATION	Mix 9 Parts FP2 Part A with 1 Part FP2 Catalyst. Apply a light coat of FP2 Sealer, allow to dry, de-nib & apply another sealer coat as necessary. Then after a further de-nib apply a full even coat of the FP2 Top Coat & allow to dry. Once catalysed, thinners not normally necessary, however FPT thinners may be used if required up to a maximum of 5% by volume. Leave to dry overnight prior to packing. Copies of the test reports are available on request.	
INFORMATION	Please ensure that the total system film thickness (DFT) does not exceed 150 microns. Always lightly sand between coats to assist adhesion. Maximum 2 coats in any 8 hours. FLAMEPRO FP2 will not up-grade to Class 1 or Class 0 rating - It will only maintain the rating of the substrate. Please allow 28 days prior to testing to BS 476.	

ISF QUICK REFERENCE
8-10 Sq.m/lt
COVERAGE
20 mins
TOUCH DRY
60 mins
RECOAT TIME
7/28* Days
MAX RESISTANCE
12 Hours
POT LIFE
2 Part 9:1
MIX RATIO
12 months
SHELF LIFE
5 & 25 LT
PACK SIZE

Please note: This product can also be supplied in 400 ml Aerosols with professional adjustable fan nozzels.

*** Note: The Aerosol has a limited shelf life - please check with ISF Technical Team for further details.**

All materials should be stirred and checked for colour and sheen before use. No claims for discrepancy of colour or gloss can be accepted after use. Information contained on this data sheet, is to our best knowledge true and accurate and is given in good faith - but without warranty, since the application, use and processing of the product is beyond our control